



HAND TAPS

High Speed Steel

- Machine screw sizes.
- Bright finish.
- Available in taper, plug or bottoming.
- Through or blind hole capability.

Size-Threads per Inch	Overall Length	Length of Thread	# of Flutes
0-80	1-5/8"	5/16"	2
1-64	1-11/16"	3/8"	2
1-72	1-11/16"	3/8"	2
2-56	1-3/4"	7/16"	3
2-64	1-3/4"	7/16"	3
3-48	1-13/16"	1/2"	3
3-56	1-13/16"	1/2"	3
4-40	1-7/8"	9/16"	3
4-36	1-7/8"	9/16"	3
4-48	1-7/8"	9/16"	3
5-40	1-15/16"	5/8"	3
5-44	1-15/16"	5/8"	3
6-32	2"	11/16"	3
6-40	2"	11/16"	3
8-32	2-1/8"	3/4"	4
8-36	2-1/8"	3/4"	4
10-24	2-3/8"	7/8"	4
10-32	2-3/8"	7/8"	4
12-24	2-3/8"	15/16"	4
12-28	2-3/8"	15/16"	4

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